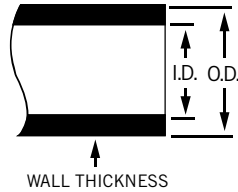
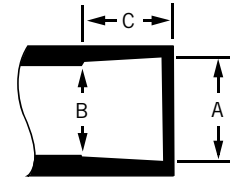


STANDARD SCHEDULE 80 DIMENSIONS

Pipe Dimension
 ASTM D1785 (PVC)
 ASTM F441 (CPVC)



Socket Dimension
 ASTM D2467 (PVC)
 ASTM F439 (CPVC)



Nominal Pipe Size (in)	Pipe O.D.	O.D. Tolerance	Minimum Wall Thickness
1/8	0.405	±0.004	0.095
1/4	0.540	±0.004	0.119
3/8	0.675	±0.004	0.126
1/2	0.840	±0.004	0.147
3/4	1.050	±0.004	0.154
1	1.315	±0.005	0.179
1-1/4	1.660	±0.005	0.191
1-1/2	1.900	±0.006	0.200
2	2.375	±0.006	0.218
2-1/2	2.875	±0.007	0.276
3	3.500	±0.008	0.300
4	4.500	±0.009	0.337
5	5.563	±0.010	0.375
6	6.625	±0.011	0.432
8	8.625	±0.015	0.500
10	10.750	±0.015	0.593
12	12.750	±0.015	0.687

Nominal Pipe Size (in)	Diameter			
	Socket Entrance I.D. (A)	Socket Bottom I.D. (B)	Tolerance (A)	Minimum Socket Length (C)
1/8	0.417	0.401	±0.004	0.500
1/4	0.552	0.536	±0.004	0.625
3/8	0.687	0.671	±0.004	0.750
1/2	0.848	0.836	±0.004	0.875
3/4	1.058	1.046	±0.004	1.000
1	1.325	1.310	±0.005	1.125
1-1/4	1.670	1.655	±0.005	1.250
1-1/2	1.912	1.894	±0.006	1.375
2	2.387	2.369	±0.006	1.500
2-1/2	2.889	2.868	±0.007	1.750
3	3.516	3.492	±0.008	1.875
4	4.518	4.491	±0.009	2.250
5	5.583	5.553	±0.010	2.625
6	6.647	6.614	±0.011	3.000
8	8.665	8.610	±0.015	4.000
10	10.780	10.735	±0.015	5.000
12	12.780	12.735	±0.015	6.000

Note: All dimensions measured in inches (in.)